

2.

To install, reverse the removal procedure.

3.

Fill and bleed the cooling system. REFER to: Cooling System Draining and Vacuum Filling .

REMOVAL AND INSTALLATION > COOLANT CROSSOVER MANIFOLD

Special Tool(s) / General Equipment

Hose Clamp Remover/Installer

Materials

Name	Specification
Motorcraft® Orange Concentrated Antifreeze/Coolant VC-3-B	WSS-M97B44-D

REMOVAL AND INSTALLATION > COOLANT CROSSOVER MANIFOLD > REMOVAL

1.

Drain the cooling system. REFER to: Cooling System Draining and Vacuum Filling .

2.

Remove the intake manifold. REFER to: INTAKE MANIFOLD (303-01C Engine - 3.5L EcoBoost (272kW/370PS), Removal and Installation).

3.

Disconnect the coolant hose.

Use the General Equipment: Hose Clamp Remover/Installer

